



**\*\*\* Cold Weather Alert \*\*\***

Cold weather is beginning to occur in various regions. These cooler ambient temperatures can have an undesirable effect on certain characteristics of two-part urethane adhesives (i.e., F2100), one-part urethane adhesives (i.e., F6400-LVR), and water based mastics (i.e., Gun 'N Go and Easy Flow).

To avoid production problems *ITW* TACC recommends the following precautionary measures:

- Make sure your supply rooms are held at a constant temperature of 65°F – 95°F.  
*Note: Minimum of 70°F where sealed supply systems with no pump assist have been installed. If your supply system is assisted by transfer pumps make sure they are working properly.*
- Order your material with enough lead time to allow for storage in your temperature controlled supply room for at least 48 hours prior to use.
- Ensure that your substrates, ceiling and wall panels, are moved inside ahead of time to allow them to warm up to at least 50°F. Another solution would be to store them in a warm environment prior to use.
- Check the insulation on your Graco heated hoses. Replace any insulation that has been torn loose.
- Check your hose temperature by inserting a thermometer under the hose insulation at approximately 10 feet down from your gun. Ensure that the hose heat is between 100°F – 125°F.
- Check to see that your Graco primary heater (pre-heater) is functioning properly and is set to maintain a temperature in the range of 100°F – 120°F.

Please be sure to notify your Production Manager to enable him to advise the appropriate personnel within your plant affected by this information.