

# FOAMSEAL®



## F6400LVR Structural Adhesive

### Your Industry Leader for VALUE

- F6400LVR is a high quality, 1-part polyurethane adhesive system.
- F6400LVR is the ONLY approved supplier for use with Open Joist floor/ceiling assembly with a one hour fire test for factory built multifamily and commercial buildings.
- F6400LVR is the ONLY 1-part polyurethane adhesive with a chemically bonded red colorant for ease of visibility during application and quality control.
- F6400LVR is approved for one-sided and two-sided shear wall construction with our **GREEN** construction adhesive.
- Foamseal is the ONLY adhesive system with over 30 years of experience in the MH/Mod industry.

### Your Industry Leader for **GREEN**

- F6400LVR is solvent free and contains zero Hazardous Air Pollutants, including zero methylene chloride and zero urea formaldehyde.
- F6400LVR is GREENGUARD Indoor Air Quality® certified and GREENGUARD Children & Schools<sup>SM</sup> certified.
- Meets South Coast Air Quality Management District Rule 1168.
- Meets Ozone Transport Commission model Rule for Adhesives and Sealants.
- Contributes to LEED and other green building rating system credits .



**F6400LVR has been specifically formulated to meet the structural requirements of the MH Industry. F6400LVR is a moisture cured structural adhesive designed to bond flooring to joists, and wallboard to stud framing.**

- F6400LVR is approved for use and manufacture by Progressive Engineering Inc., an accredited Testing Laboratory and Third Party Quality Control Agency **(See Product Evaluation Report # PER-05003)**.
- Individual test results are available from ITW TACC for Construction Use of F6400LVR as a Structural Adhesive.
- F6400LVR Structural Adhesive must be applied according to detailed instructions (See Foamseal F6400LVR “Guidelines for Use, Application, & Safe Handling”).

● **Material Characteristics**

- Open Time (75 F, 40% RH) 15 minutes
- Clamping Time 4 to 6 hours
- Structural Cure 72 hours
- Viscosity @ 77 F 4200 cPs
- Tested to California CA 25-4 ASTM D3498
- PEI 93-7 Standard ASTM D6464
- ASTM E 72 AFG01
- ASTM C557

**Packaging** F6400LVR is available in recyclable 55 gallon drums and 275 gallon totes

***For additional technical information, refer to the Document Library at [www.itwtacc.com](http://www.itwtacc.com) or direct all inquiries regarding performance of this product to:***

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