

## PR-32

### Panel Repair Adhesive

**PR-32** is approved for use in both repair and replacement of manufactured housing interior wall and ceiling panels. It is also approved as the fastening method for wall panels opposite Foamseal F2100 Adhesive System, in closed wall construction where high racking strength is needed, as with interior shear walls.

#### FEATURES:

- ◆ Only third party approved repair adhesive for two-component foam adhesive
- ◆ Easy to extrude and simple to use
- ◆ Good for field repair
- ◆ Packaged in tubes for portability
- ◆ Approved for AFG-01
- ◆ Passes ASTM C557 and ASTM 3498

#### DIRECTIONS:

To achieve best results make sure the surfaces to be joined are clean and free of dirt and foreign material. Material may be repositioned up to one hour without losing adhesive strength. After proper positioning, use mechanical fasteners or other means to hold panel in place until the adhesive fully cures. Do not thin.

Curing time may vary depending on the humidity and temperature. For more information, follow guidelines in the "Panel Repair Manual, Application & Handling Guidelines" manual.

#### PHYSICAL PROPERTIES:

BASE:	Polyurethane	WEIGHT/GALLON:	10.50 lbs/gallon
SOLVENT:	N/A	VOC CONTENT:	45.0 g/L (EPA Method 24)
SHELF LIFE:	1 year from date of manufacture	VISCOSITY:	1,000,000 cps
COLORS:	Tan	OPEN TIME:	Up to 60 minutes
FLASHPOINT:	250°F	COVERAGE:	Approx 87 linear ft @ ¼" bead

FORMALDEHYDE: No urea formaldehyde added during adhesive manufacturing

**Storage:** Keep containers tightly closed when not in use.

**Packaging:** PR-32 is available in one quart cartridges.

**Caution:** Before using read ITW TACC's Material Safety Data Sheets.

**ITW TACC**

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## Ceiling Panel Repair Adhesive

**KEEP OUT OF REACH OF CHILDREN  
FOR PROFESSIONAL OR INDUSTRIAL USE ONLY**

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Please direct all inquiries regarding performance of this product to:

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